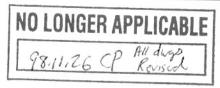


46	DESIGN	DRAWN BX	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
	CHECKED	APPROXED	DRAWING NO.	REV. A
	KE	45	DE0 9081	SHEET 1 OF 1
	DATE		TITLE	SCALE
	97.09.16		EXTRUSION MATERIAL CHANGE	NTS





DART ENGINEERING ORDER

TO AMEND EXTRUSION DWGS:

D2622 REV. A

D2244 REV. C

D2423 REV. A

6061-T6 (QQ-A-200/8) CAN BE SUBSTITUTED FOR 6005A-T5/T61 IN THE ABOVE EXTRUSIONS

A SAMPLE FROM EACH BATCH SHOULD BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE MINIMUM MECHANICAL PROPERTIES STATED BELOW:

MINIMUM TENSILE YIELD STRENGTH = 35 ksi MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi MINIMUM ELONGATION = 8 %

(REF. QR-DE09081)